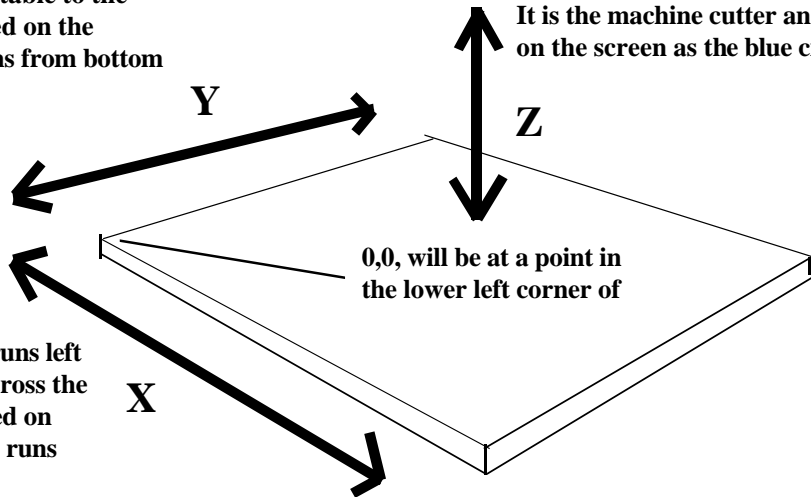

BASIC MOTION CONTROL

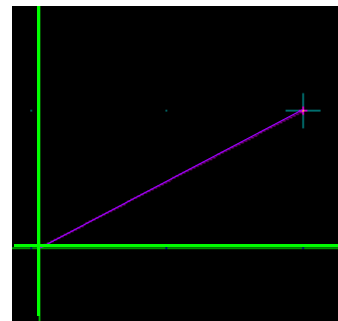
The Y axis runs from the front of the table to the back. Viewed on the screen it runs from bottom to top.

The Z axis runs up and down, away from and towards the table surface. It is the machine cutter and is viewed on the screen as the blue crosshair.



The X axis runs left and right across the table. Viewed on the screen it runs

The “Move To” command is one of the most often used in the program. It enables you to move the cutter to any point within the mechanical limits. The move will be in travel mode, with the cutter above the material. Select the command. As you move the mouse, notice the purple line connecting to the blue crosshair.



Left click on the point you want the machine cutter to go to. You will see the blue crosshair travel on your screen as the machine is moving. It will stop at the point you have selected. Be careful when moving the cutting head by taking into account any clamp or work holding piece that may be in the path you have selected.

