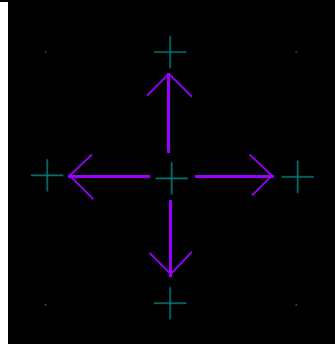


Jog with keyboard/Jog increment/Jog increment Z/Plot buffer

The jog command moves the machine an incremental distance. Jog is done with the keyboard arrow keys. Jog is useful for exact cutter positioning and in moving the cutter away from the work area, depending on the amount of jog that has been set for each incremental move.



```
SETLIMIT Background File is loaded
LIMITFLG
JOGINCR End of MECH CONFIG $# 994904
JOGINCR Command:setjog Set X & Y Jog Increment <0.200>:
SETLDLOC
```

The jogincr command allows you to determine the distance of the jog. After selecting the command, the command line shows the present distance setting. Accept the present setting by pressing enter, or type a new value and press enter.

```
LIMITFLG Command:moveto, Mouse or KBD input:
JOGINCR ve To 4.0000, 3.0000
JOGINCRZ
SETLDLOC Command:setjogz Set Z Jog Increment <0.200>:
MANUALZ
```

The jogincrz is to set the increment distance for the Z axis, for the up and down movement of the cutter. To jog Z, use the page up and page down keys.

```
PLOTBUF Command:setzdepth, Z cut depth <0.5000 inch>: .125
PLOTCH Command:plotbuff on xytable, line_cnt 4
PLOTITER Yes - Cut to Depth 0.125000 - No to Repeat to Depth <N:Y>
GRID
```

Plot buffer selects everything on the screen for cutting. A “yes” answer sets the machine to cut directly to the depth value set by the “Z depth” command. The machine will begin cutting immediately.

