

Relays/Setcords/Status screen/M-status screen

It is possible to control two relays with SuperCam. Relay “A” is toggled on and off with the keyboard “Home” key. Relay “B” is toggled on and off with the keyboard “End”

CNC

Note that the relays are active in the step/direction port mode only. They are accessed during machine operation by running cnc text files or when operating a plasma torch set up.

“setcords” is a keyboard command. It sets the number of slices a pie would be cut into, or the number of divisions in a circle or arc. Circles and arcs are combinations of short

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Command:SETCORDS
Machine Cords < 180>:
Display Cords < 90>: |
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There are two settings. The first is the number of segments the machine will cut in doing a circle or arc. The second is the screen display.



The “status” command will display the program status screen.



The “mstatus” command shows how the machine is configured.

