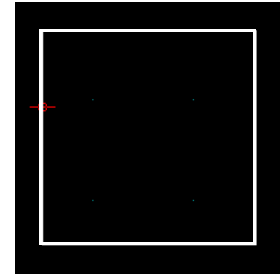


## Importing CNC/File display/cutting action/Menu feed rate/Auto feed rate

This is the more typical setup for importing a file. Because the mechanism is deselected, the display is “all” and we are not single stepping, the file will be

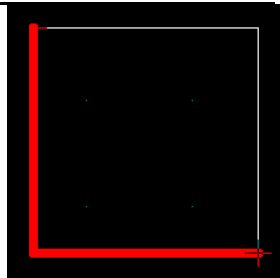
Single Step	No
Feed Rate	MENU
Units	in/sec
Display	ALL
Mechanism	DESELECT



You can leave the display up, return to imp\_cnc screen, “select” mechanism. Now you can execute machine motion while having the total display up.

This is an illustration of the machine at the half way point in cutting a displayed file. Note that the mechanism is selected.

Single Step	No
Feed Rate	MENU
Units	in/sec
Display	ALL
Mechanism	SELECTD



Feed Rate	MENU
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When “menu” is selected for the feed rate, the values you have set on the machine configuration screen determine the speed of machine moves.

TRAVEL Speed	1.6680
TRAVEL Slew	2.0000
TRAVEL Ramp	0.001000
Cut Speed	0.3500
Cut Slew	0.7500
Cut Ramp	0.000100

Feed Rate	AUTO
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When “auto” is selected, the values that were in place on the mechanical configuration screen at the time the CNC file was created, will be executed by the machine.