

## Importing CNC/Units/Export/Rotate/Red crosshair

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Units

in/sec

This value must match the “units” value for the configuration setup you are using. The grid must also match. If the original file was a metric drawing, when the CNC file was created using “exp\_cnc”, the configuration screen should have been configured in the same metric units. Both the grid and rate would be in millimeters or centimeters.

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The “export” button is used in digitizing. See that section in the manual

Filename

TOOLPATH

EXPORT

No

The “rotate” command can be an assist in positioning the pattern for cutting on a particular machine or for conserving material. It rotates the pattern 90 degrees.

ROTATE

No

Just a side note. If you “escape” the program while the tool is cutting, this style of crosshair in red will remain displayed. This is because the tool was down when the cut was interrupted. Use the “up” command to lift the tool. The crosshair will turn light blue indicating the tool has returned to the travel position above the material. Use F1

